



BH 759

Global® BH 750 Series – Eyelet buttonhole machines

TECHNICAL SPECIFICATIONS

Machine speed*

1750 spm

Stitch type

401

Number of needles

1

Feed type

intermittent cam

Stitches per cycle

adjustable

Buttonhole size without bar

758: 12.5 mm - 40 mm

759: 12.5 mm - 36 mm

Buttonhole size with bar

758: 10 mm - 32 mm

759: 10 mm - 29 mm

Clamp lift

10 mm

Needle type

1807 D/501

BH 758 - Two thread chainstitch eyelet buttonhole machine, easily adjustable for 'cut before' or 'cut after' buttonholes with or without fly bar.

BH 759 - Two thread chainstitch eyelet buttonhole machine, easily adjustable for 'cut before' or 'cut after' buttonholes with or without fly bar. Automatic needle thread trimmer.

MAQUINA OJALADORAS

BH 758 - Maquina de ojales de diferentes tipo, puntada de cadeneta, dos hilos, facilmente ajustable para 'corte antes' ó 'corte después', ojal con ó sin presilla.

BH 759 - Maquina de ojales de diferentes tipo, puntada de cadeneta, dos hilos, facilmente ajustable para 'corte antes' ó 'corte después', ojal con ó sin presilla. Corta hilos superior automático.

DOPPELKETTENSTICH - AUGENKNOPFLOCH-AUTOMAT

BH 758 - Doppelkettenstich - Augenknopfloch-Automat, leicht umstellbar auf 'vor-' oder 'nachschnneiden' mit oder ohne Keilriegel.

BH 759 - Doppelkettenstich - Augenknopfloch-Automat, leicht umstellbar auf 'vor-' oder 'nachschnneiden' mit oder ohne Keilriegel, ausgestattet mit automatischen Nadelfaden - Abschneider.

MACHINES BOUTONNIERES A OEILLET

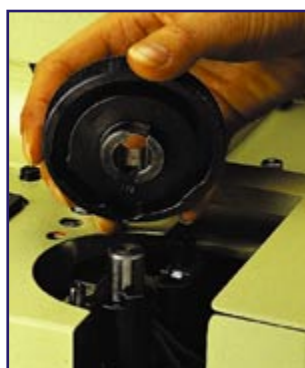
BH 758 - Machine boutonnière à oeillet point de chainette à deux fils, passage facile de «coupe avant» à «coupe apres», boutonnières avec ou sans arrêt en pointe.

BH 759 - Machine boutonnière à oeillet point de chainette à deux fils, passage facile de «coupe avant» à «coupe apres», boutonnières avec ou sans arrêt en pointe. Coupe automatique du fil d' aiguille.

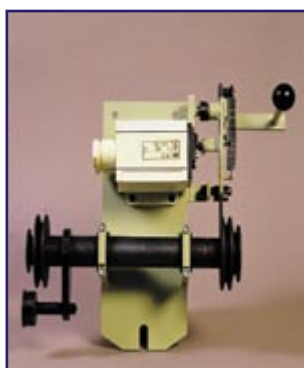
Global® BH 750 Series

Automatic high speed, single needle two thread chain stitch eyelet buttonhole machines.

The Global® BH 750 series can be used on medium to heavy weight materials and are capable of producing various lengths of buttonholes and are equipped with cut before / cut after and fly / no fly mechanism. Type BH 759 is equipped with an underbed thread trimmer to cut the needle thread.



The cams of the BH 750 are easily interchangeable; just remove and replace



Newly developed 'V-belt driven' unit will accommodate any voltage, 3/4 hp induction motors




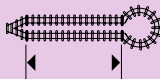







17 Standard cams with each BH 750 type

mm		inch		mm		mm	
		0 x 10	0 x 13/32	3.5 x	0 x	min. 12.5	min. 12.5
3.5 x 13	9/64 x 1/2	0 x 13	0 x 1/2				
3.5 x 16	9/64 x 5/8	0 x 16	0 x 5/8				
3.5 x 19	9/64 x 3/4	0 x 19	0 x 3/4				
3.5 x 22	9/64 x 7/8	0 x 22	0 x 7/8			inch	inch
3.5 x 26	9/64 x 1	0 x 26	0 x 1	9/64 x	0 x	min. 1/2	min. 1/2
3.5 x 29	9/64 x 1 1/8	0 x 29	0 x 1 1/8				
3.5 x 32	9/64 x 1 1/4	0 x 32	0 x 1 1/4				
						max. 1 1/2	max 1 1/2

Available options

- Global® heavy duty table top (5 cm in thickness)
- metal stand
- 3/4 hp induction motors, any voltage, cycle or phase

Specifications

		model BH 758	model BH 759
 needle system		1807-D 501	1807-D 501
 number of stitches	p/inch p/10 mm	15 - 40 6 - 16	15 - 4 6 - 16
 stitch width	inch mm	5/64 - 9/64 2.0 - 3.5	5/64 - 9/64 2.0 - 3.5
 length of buttonhole without bar	inch mm	1/2 - 1 1/2 12.5 - 40	1/2 - 1 3/8 12.5 - 36
 length of buttonhole with bar	inch mm	13/32 - 1 1/4 10 - 32	13/32 - 1 1/8 10 - 2
 max. presser foot lift	inch mm	13/32 10	13/32 10
 max. thickness of sewn work	inch mm	1/4 6	1/4 6
 needle thread trimmer		—	●
 max. speed*	up to spm	1750	1750

★ Max. sewing speed (in spm.) depends on type of operation and/or materials to be sewn.

The GLOBAL® Selection is brought to you by:

GLOBAL® is a trademark of the Global International Corporation, the people that carefully organize the supply of spareparts before they launch each product.

When ordering parts please specify:

- ① machine model
- ② part numbers